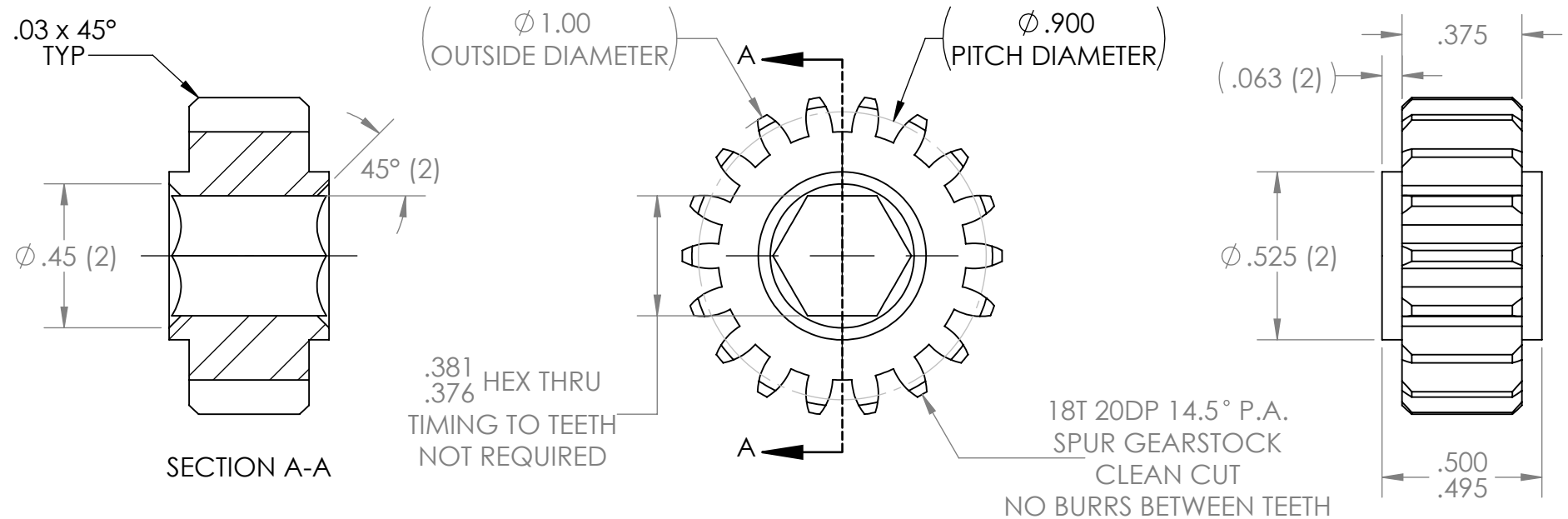
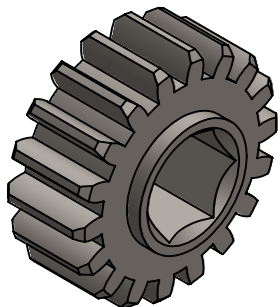


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/29/16	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/14/2018	A.BIRKEN
3	UPDATED VIEWS, ADDED DIMENSIONS	10/5/2021	B. HEININGER
4	BORE & TEETH CAHMFRS ADDED	6/29/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 18T 20DP 14.5PA 375IN HEX BORE GEAR			
TOLERANCES:		BREAK ALL SHARP EDGES					
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01						
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL	4140 STEEL		NAME	DATE	SIZE	DWG. NO.	REV
FINISH	DEBURRED ZINC PLATED	CHECKED	NM	6/30/22	A	am-3534	4
		ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 2:1	WEIGHT:	SHEET 1 OF 1